



GENERAL PRODUCT DESCRIPTION						
MATERIAL LENGTH THICKNESS PROCESS SURFACE CUFF						
Nitrile; accelerator, sulfur and zinc-free	12"/302 mm	FT: 8.0 mil/.20 mm Palm: 5.5 mil/.14 mm	Powder-free; examination grade; white/green color	Patented reduced fingertip region having a bullet-tip configuration	Beaded/ambi	

FENTANYL, HEROIN, GASTRIC ACID AND XYLAZINE PERMEATION TESTED

FENTANYL, HEROIN, GASTRIC ACID AND XYLAZINE THIRD-PARTY TESTED—SEE ADDENDUM

Contact the PH&S Products LLC main office at 888-688-6768 or sales@phs-products.com for addendum.

CERTIFICATIONS/TEST STANDARDS				
STANDARD/NUMBER	TITLE			
NFPA 1999-2018	National Fire Protection Agency Standard on Protective Clothing and Ensembles for Emergency Operations			
ASTM D6319	Standard Specification for Nitrile Exam Gloves			
ASTM D412a	Standard Test Method for Vulcanized Rubber and Thermoplastic Elastomers—Tension 1			
ASTM D412a (NFPA Modification)	Standard Test Method for Ultimate Elongation Percentage Following 100% Isopropanol Soak for 2 Hours			
ASTM D573	Standard Test Method for Rubber—Deterioration in an Air Oven			
ASTM D573 (NFPA Modification)	Standard Test Method for Ultimate Elongation Percentage Following Heat Aging at 70 °C for 166 Hours			
ASTM F1671	Standard Test Method for Bacteriophage Penetration Resistance			
ASTM F1342	Standard Test Method for Protective Clothing Material Resistance to Puncture			
ASTM D5151	Standard Test Method for Detection of Holes in Medical Grade Gloves			
NFPA Dexterity Test	Standard Test Method for Crawford Small Parts Dexterity Test—Screws Technique			
ASTM D7558-09	Standard Test Method for Extractable Accelerators			
ASTM D6124	Standard Test Method for Residual Powder on Medical Gloves			
ASTM D6978	Standard Test Method of Resistance of Medical Gloves to Permeation by Chemotherapy Drugs Used for Fentanyl, Heroin, Gastric Acid and Xylazine Permeation			

Manufactured under GMP, ISO 9001, and ISO 13485

PHYSICAL DIMENSIONS AND TOLERANCES							
DESIGNATION	TOLERANCE	S	M	L	XL	2XL	3XL
Width (mm)	±3	85	95	105	115	124	128
Length (mm)	±3	302	302	302	302	302	302
Thickness single wall (mm)—finger	±.03	0.20	0.20	0.20	0.20	0.20	0.20
Thickness single wall (mm)—palm	±.03	0.14	0.14	0.14	0.14	0.14	0.14
Thickness single wall (mm)—cuff	±.03	0.11	0.11	0.11	0.11	0.11	0.11





PERFORMANCE REQUIREMENTS—SAMPLING PLAN All Products to Be Sampled in Accordance to ANSI/ASQ Z1.4-2008					
Lot and Batch Control	trol Lot Size: NTE 900,000 Batch Size: NTE 40,000				
CHARACTERISTIC	RELATED DEFECT	INSPEC. LEVEL	AQL		
Watertight	Holes-pinholes	G-1	0.65		
Dimensions	Width, length, thickness	S-2	4.0		
Physical properties	Before, after aging	S-2	4.0		
Visual defects—major	Rips or tears, visible holes, sticking pleats (>10mm), embedded foreign matter (>5mm), large lumps, permanent dirt, torn beads and/or cuffs, extreme thin spots, improper size, stickiness	G-1	2.5		
Visual defects-minor	Stains and discoloration, sticking pleats (<10mm), embedded foreign matter (<5mm), small lumps, removable dirt, defective beads	G-1	4.0		

PHYSICAL REQUIREMENTS						
TEST METHOD	TOLERANCE TENSILE (MPa) +/-3% ELONGATION +/-5%					
ASTM D412a/D573	NAINI	BEFORE	AFTER	BEFORE	AFTER	
	MIN	30	32	700%	600%	
ASTM D412a NFPA IPA SOAK	MIN	N/A	N/A	N/A	550%	
EN 388 Force at Break (n)	+/-3	14n	15n	N/A	N/A	

PACKAGING AND MARKING REQUIREMENTS

GENERAL REQUIREMENTS

- Each carton and inner box must be labeled with size, lot number, Summit Glove name and address, country of origin, product description and date of manufacture.
- Each box contains:
 - S-2XL: 100 gloves by weight | 3XL: 90 gloves by weight | 10 boxes per case
- Each carton and inner box must conform to NFPA 1999 (2018) labeling requirements and UDI barcode requirements.
- All cases and boxes must be printed clearly.
- Inner box to be 450 gram weight box, dual fold, and able to withstand box ends opening during use. Outer carton to be a standard corrugated box and must be able to withstand crushing during container stacking and subsequent shipment.

STORAGE AND SHELF LIFE REQUIREMENTS

- Shelf Life: If product is stored at optimum storage condition listed below, then product shelf life shall be no less than 5 years.
- Storage Temperature: No minimum temperature required. Do not store in temperatures >110 °F or in damp/high humidity areas.
- Optimum Storage Conditions: Temperature-controlled environment with no exposure to direct sunlight.

CERTIFICATIONS						
21 CFR	DEVICE LISTING NO.	510K NO.	UL NO.			
Meets 21 CFR 880.6250 Patient Examination Glove Requirement	D471887	K220375	Private Labeler: MH66887			